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D2161-205
Job Sheet 184953



Part No: D2161-205

Job Qty: ~~1ea~~ *3ea*

DAS

Part Name: Mirror Bracket, 205

21

9-89



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B2 IPP Rev:A New Issue 05-11-01 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Large Fab-1		<i>DKC 18/11/01</i>
100	Large Fab	1 pcs	11/9/18	11/9/18	0.00	1.26	Large Fab 8		<i>DKC 18/11/01</i>
110	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC9		<i>EL</i>
120	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC5		<i>EL</i>
130	Powdercoat	1 pcs	11/9/18	11/9/18	0.00	0.12	Powdercoat4		<i>DKC 18/11/01</i>
140	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC3		<i>EL</i>
150	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1	<i>522970</i>	<i>NOV 05 2018</i>
160	QC21-SA	1 Ea	11/9/18	11/9/18	0.00	0.00	QC21		<i>NOV 13 2018</i>

Part Op 100 - 1-Assemble on Jig DT8065 as per Dwg D2161 2-Weld as per Dwg D2161 Identify as D2161-205
Descriptions: 130 - START TIME: *9:05* OVEN TEMPERATURE: *320* FINISH TIME: *9:30*

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2013-1	Mirror Bracket LH, 205	1 Ea (1 ea)	90-Start up Operation	<i>B1321570</i>
D2013-2	Mirror Bracket RH, 205	1 Ea (1 ea)	90-Start up Operation	<i>F121174 (2)</i>
D2037-101	Arm	1 Ea (1 ea)	90-Start up Operation	<i>B120885 (2) B1102370</i> <i>5042567</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2013-1	1	10	0
	D2013-2	1	6	0
	D2037-101	1	3	0



Container No: S123700



Part: D2161-205

Job No: 184953

Serial No/Batch: S123700

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/01/18

tions

ot be found.

Plex 10/19/18 9:29 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								